

SERVICE BULLETIN SB15-1

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 REF. FAA STC: SR01304NY
 REF. EASA STC: EASA.IM.R.S.01179
 REF. ANAC STC: 2009S08-17
 REF. JCAB STC: STC-32-OSA

The purpose of this Service Bulletin is to inform operators that the D3190-1 Chafing Shields on D407-667-205 Crosstubes at CHG 006/007/008 may have been installed at the incorrect location as shown in Figure 1 below. This issue has been corrected for D407-667-205 at CHG 009 and subsequent.

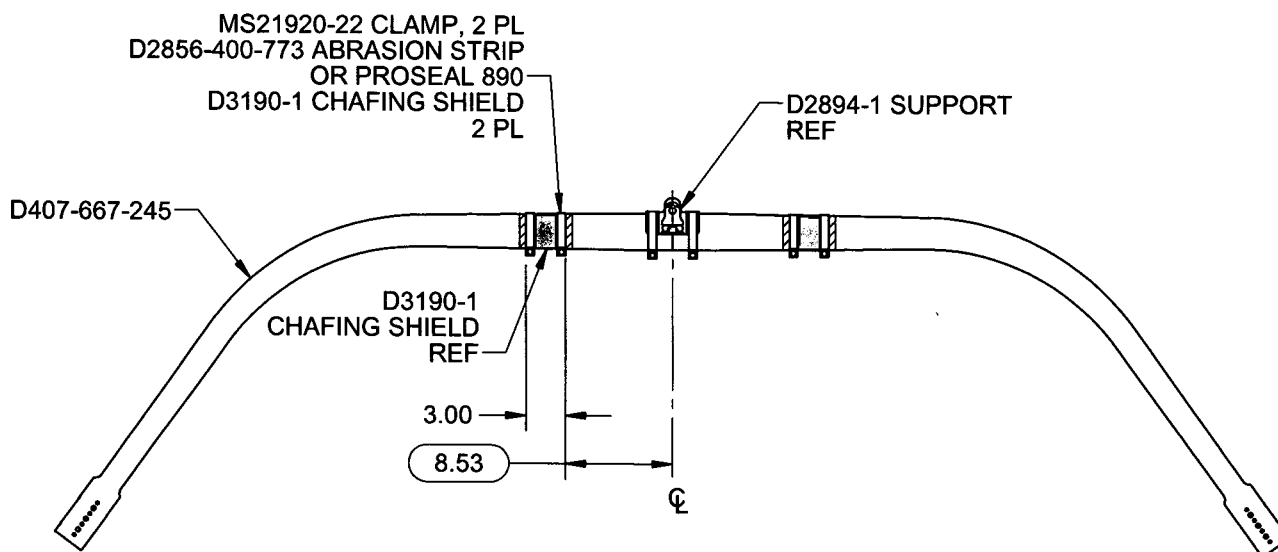


Figure 1 - Incorrect D3190-1 Chafing Shield Placement

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If the D3190-1 Chafing Shields have been installed per Figure 1, damage may occur on the strap assemblies (ref. P/N 400-052-015-101 or equivalent). Therefore, at the next scheduled 300 hour inspection or if damage is seen on the strap assemblies, the following procedure must be completed:

1. Remove the D407-667-205 Crosstube Installation from the aircraft per Paragraph 32.1 of ICA-D206-667.
2. Remove the D3190-1 Chafing Shield and D2856-400-773 Abrasion Strip (if present) per Paragraphs 32.7 and 32.5 respectively of ICA-D206-667.
3. Complete the 300 Hour Inspection and touch up finish as required.
4. Install the D3190-1 Chafing Shields in accordance with Paragraph 32.8 of ICA-D206-667 and Figure 2 of this Service Bulletin.
5. Re-install the D407-667-205 Crosstube onto the aircraft per Paragraph 32.2 of ICA-D206-667.

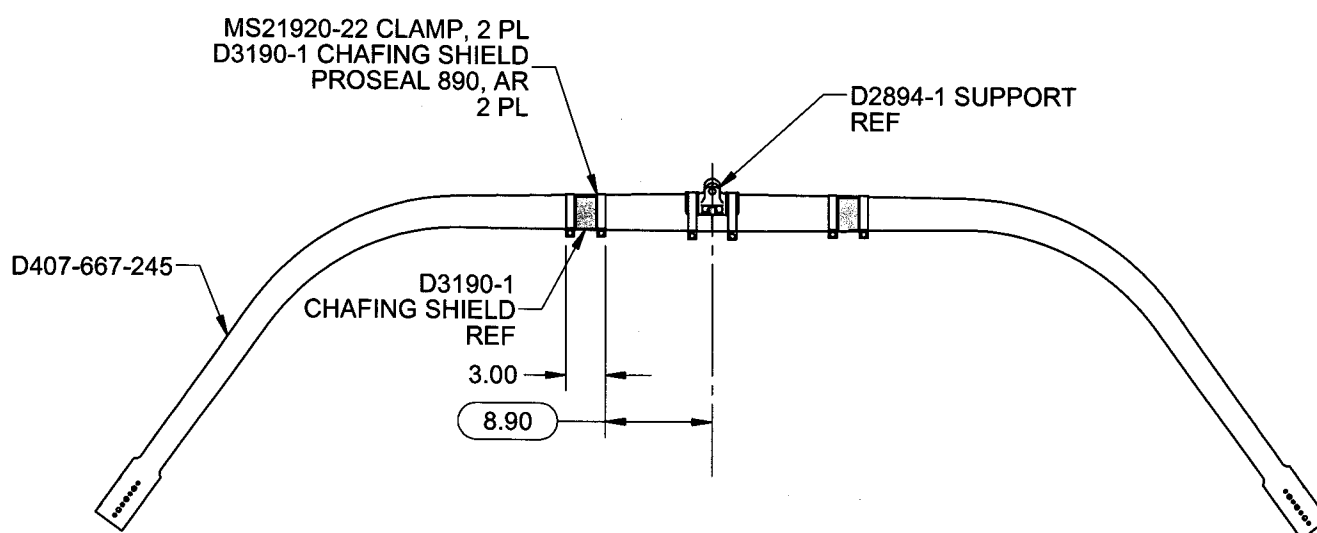


Figure 2 - Correct D3190-1 Chafing Shield Placement

If damage is found on the P/N 400-052-015-101 strap assemblies and it is greater than the maximum allowed or for further information, contact Dart Aerospace at support.on@dartaero.com:

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